

Flexible FAST™ Dual Tank Adhesive



Overview

Carlisle's Flexible FAST Dual Tank Adhesive is a two-component, construction-grade, low-rise polyurethane adhesive designed for bonding Carlisle's FleeceBACK® membranes and/or insulation to various substrates.

Flexible FAST Dual Tank Adhesive is compatible with: HP Recovery Board, InsulBase® Polyiso, SecurShield® Polyiso, SecurShield HD, SecurShield CD, SecurShield HD Plus, expanded polystyrene (EPS), extruded polystyrene (XPS), spray polyurethane foam (new or scarified SPF), DensDeck®, SECUROCK®, and Stormbase®.

Compatible deck types include: concrete, cellular lightweight concrete (LWC), gypsum, cementitious wood fiber, wood, and painted or galvanized steel.

Flexible FAST Dual Tank Adhesive is also compatible with the following roofing materials: smooth (previously exposed) BUR, mineral cap sheets, smooth (previously exposed) or granulated mod bit, aged EPDM, aged Hypalon®, and Carlisle's VapAir Seal™ 725TR Air and Vapor Barrier.

Splatter application not approved for applications over 5,000 feet above sea level. Contact Carlisle for all bead applications over 5,000 feet above sea level.

Flexible FAST EU Dual Tanks meet the requirements for pressurized tanks for the European Union. The features, benefits, installation, storage, and precaution criteria listed on this PDS also apply to Flexible FAST EU Dual Tanks.

Features and Benefits

- » VOC-compliant, self-contained system
- » Quick, quiet, low-odor application
- » Superior wind uplift resistance
- » Added puncture resistance of 33–50% compared to standard FAST Adhesive
- » Added elongation of up to 150%
- » FM approved

Productivity Boosting Features and Benefits:

- » Self-contained set includes spray tips, guns, nozzles extensions, and hoses in A-side box
- » Reduces labor by eliminating equipment maintenance and breakdowns
- » Application time reduced up to 15% when compared to low-pressure dispensing machines
- » Increased productivity when Dual Tanks are used simultaneously (each additional Dual Tank can increase productivity up to 100%)
- » Reduces membrane application time up to 60% when compared to traditional installation using bonding adhesives on non-FleeceBACK systems



Coverage Rate

FleeceBACK membrane or insulation attachment to lightweight concrete, concrete, plywood and OSB, plank wood, steel, smooth BUR, mod-bit, mineral cap sheets, SPF, or multiple layers of insulation:

(sq.ft. may vary due to jobsite conditions)

Insulation Attachment	4" o.c.	6" o.c.	12" o.c.	Splatter
Insulation to Wood Fiber Decks	625	950	1,875	N/A
Smooth Flat Surface	1,000	1,500	3,000	N/A
Membrane Attachment	4" o.c.	6" o.c.	12" o.c.	Splatter
	1,000	1,500	3,000	2,000*

*Splatter approved for membrane attachment to smooth flat surfaces only.

May vary depending on climate, temperature, humidity, and equipment. Please consult Carlisle for project-specific bead widths and spacing.

Application

Substrate Preparation

1. The surface to which adhesive is to be applied shall be dry, free of fins, protrusions, sharp edges, loose or foreign material, oil, and grease. Depressions greater than ¼" shall be filled with adhesive or other approved patching material. All sharp projections shall be removed.
2. **Seal gap between the wall/penetrations and concrete deck with VapAir Seal 725TR, Flashing Foam, or other suitable material to avoid condensation or air infiltration issues.**
3. Apply Flexible FAST Dual Tank Adhesive when substrate and ambient temperature are 25°F or above.

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4. Bead spacing is minimum. Depending on warranty length and wind coverage, ribbon spacing may be reduced. Refer to published specification and warranty.

Setup

Note: When spraying the dispensing unit for the first time, or when starting a new kit, Carlisle recommends that users trigger the gun only a quarter to halfway open until the desired output and spray pattern is achieved. This allows complete control of the flow rate and spray pattern that best fits the application.

1. Spray gloves, long sleeves, and protective glasses should be worn during setup and dispensing.
2. For best results, use when material is between 70°F and 90°F. Clean grease, oil, dirt, and water off surfaces to be foamed. Shake kits for 15–20 seconds before use.
3. Connect hoses to tanks prior to opening the A and B tank valves.
4. Before attaching the nozzle to the dispensing unit, apply a generous amount of petroleum jelly to the face. This will help to prevent contamination by cured foam or chemicals and will help to keep the sealing ports clean. Detailed instructions for attaching the nozzle are included in packaging for A-side tanks.
5. **When applying Flexible FAST Dual Tank Adhesive as a bead, the 14" extension nozzle is required and must be attached to the end of the gun tip before dispensing adhesive. Attach the nozzle extension by rotating the extension tip clockwise onto the end of the gun tip.**
6. **When applying Flexible FAST Dual Tank Adhesive as a splatter application, the 14" extension nozzle should not be used. Splatter application can be achieved by triggering the gun from a distance of 2'–3' off the deck. Adhesive should be dispersed using a horizontal back and forth motion, achieving 50% coverage of the substrate at 3.75 lbs/sq.**
7. Once the trigger is released, it MUST BE REACTIVATED WITHIN 15 SECONDS or a new nozzle must be installed. Failure to do this could result in chemical leakage, spills, or splashes which can ruin the dispensing unit and/or hoses.
8. After releasing the trigger, activate the trigger safety to prevent accidental discharge.
9. The dispensing unit face can be kept clean by using petroleum jelly on the face or using a soft cloth to remove residue.
10. Do not remove the hoses from tanks. Do not flush or clean hoses with air, water, or solvent. Removing and/or cleaning the hoses will compromise the foam.
11. When storing or using adhesive in temperatures below 40°F, the adhesive internal temperature must be returned to 70°F prior to use. Placing adhesive in a heated area (70–90°F) for 4 hours should allow liquid adhesive to reach 70–90°F.
12. In colder temperatures, it is recommended to utilize heated blankets to ensure the tanks are kept warm while dispensing the product.
13. **When temperatures are in excess of 90°F (32°C), utilize white membrane or material to shield the drums from direct sunlight.**

Storage

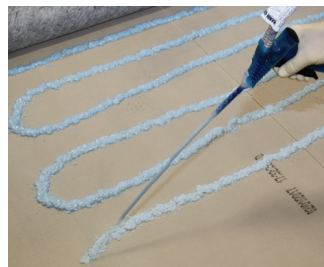
1. Close tank valves.
2. Do not store at temperatures above 100°F or below 50°F.
3. The used nozzle should be removed and the dispensing unit should be cleaned with a splice wipe to help keep outlet ports clean and free from any dust, dirt, or chemicals that can affect the proper sealing of the nozzle. ALWAYS engage the trigger safety and close all supply valves during storage. Do not purge adhesive from hose.
4. Do not remove the hoses from tanks. Do not flush or clean hoses with air, water, or solvent. Removing and/or cleaning the hoses will compromise the foam.



Application of petroleum jelly to spray gun



Shaking of A-side and B-side tanks



Apply using extension nozzle



Performing the string-time test

Re-use of Dispensing Unit After Storage

1. Check the face of the dispensing unit to ensure outlet ports are clear and the face of the unit is free from dirt, chemicals, or other debris. If necessary, use a soft cloth or rag to remove any cured foam or chemicals from the face of the dispensing unit. The use of petroleum jelly is recommended to cover the face of the dispensing unit to prevent further contamination or if chemical is accidentally leaked into this area.
2. Attach a new or cleaned nozzle to the dispensing unit.
3. Shake kits for 15–20 seconds before use.

FleeceBACK Membrane Attachment

Slide-in Method:

1. Unroll FleeceBACK sheet and position. Fold the sheet back in half lengthwise (end-to-end).
2. Dispense Flexible FAST Adhesive to the substrate.
 - For splatter applications, splatter adhesive to obtain 50% coverage. Ensure end laps are protected from adhesive.
 - For bead applications, apply at 4", 6", or 12" on center with a min. 1.5" wide foamed bead. Ensure end laps are protected from adhesive.
3. Once "string time" occurs, gradually feed FleeceBACK sheet into Flexible FAST Adhesive, checking for "string/body" every few feet. Stop feeding FleeceBACK sheet into adhesive when applicator reaches adhesive that has NOT developed "string/body". Immediately begin to roll membrane width-wise with a 150-lb. segmented weighted roller. Repeat process until FleeceBACK sheet is fully installed.

Roll-in (Mod Bit) Method:

1. Keeping the FleeceBACK sheet on the core, position roll of FleeceBACK membrane at the designated starting point.
2. Dispense Flexible FAST Adhesive to the substrate.
 - For splatter applications, splatter adhesive to obtain 50% coverage. Ensure end laps are protected from adhesive.
 - For bead applications, apply at 4", 6", or 12" on center with a min. 1.5" wide foamed bead. Ensure end laps are protected from adhesive.
3. Once "string time" occurs, gradually roll FleeceBACK membrane into Flexible FAST Adhesive, checking for "string/body" every few feet. Stop rolling FleeceBACK into adhesive when applicator reaches adhesive that has NOT developed "string/body". Immediately begin to roll membrane width-wise with a 150-lb. segmented weighted roller. Repeat process until FleeceBACK sheet is fully installed.

Disposal Procedures:

1. Eye protection and impervious gloves **MUST** be worn during disposal procedures.
2. **DO NOT dispose of, puncture, or incinerate cylinder tanks while under pressure.**
3. When the job is completed or tanks are empty, pressure must be released from the tanks.
4. With the tank valves open, trigger Dual Tank gun open 100%, discharging remaining adhesive, as well as pressure and propellant, into a lined waste container.
5. After cylinders are empty of all pressure and propellant, tanks must be vented. **CAUTION: tanks could still be under pressure.**
6. Close valves and release remaining pressure from hoses. Remove hoses, and with tank valve positioned **AWAY** from face and others, slowly reopen tank valve and allow excess chemical to drain into a lined waste container and allow pressure to completely vent.
CAUTION: All pressure MUST be vented 100%. Empty tanks could contain potential vapor toxicity hazard. Provide adequate ventilation or respiratory protection (consult SDS).
7. Once cylinder is empty and vented, carefully puncture the friable disc on the top of the cylinder. Cylinders should sit for 30 minutes prior to disposal.
8. **DISPOSE OF EMPTY CYLINDERS AND EXCESS CHEMICAL ACCORDING TO APPLICABLE FEDERAL, STATE, AND LOCAL REGULATIONS.**
9. For recycling information, check with local municipality.

Insulation Attachment:

1. Dispense Flexible FAST Dual Tank Adhesive at the appropriate coverage rate. For steel decks, beads of adhesive must run parallel with, and be on top of, all of the flutes.
2. Place insulation boards (maximum 4' x 4' insulation boards when adhesive is dispensed at 12" o.c. or when boards exceed 4" thickness, or 4' x 8' insulation boards when adhesive is applied at 4", or 6" beads) into adhesive after allowing it to rise and develop "string/body". String time will vary based on environmental conditions like temperature and humidity. Do not allow the adhesive to over-cure prior to setting insulation boards.
3. Bead spacing guidelines for 5-, 10-, or 15-year, 55-mph warranties are listed above. Previously unexposed asphalt must be primed with CAV-GRIP™ III.

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Building Height	Bead Spacing (Perimeter)	Bead Spacing (Field)
0' – 25'	6" o.c. - 4'	12" o.c.
25' – 50'	6" o.c. - 8'	12" o.c.
50' – 75'	6" o.c. - 12'	12" o.c.
75' – 100'	6" o.c. - 16'	12" o.c.
100' or greater: Contact Carlisle for bead spacing requirements		

4. Designate one person to walk boards into place and then roll with a 150-lb. segmented roller 5 to 7 minutes from the initial adhesive application. Boards may be temporarily weighted or relief cut where necessary to keep boards in constant contact with the adhesive until adhesive is cured.
5. At the beginning of the insulation attachment process and periodically throughout the day, check the adhesion of boards to ensure a tight bond has been created and maximum contact has been achieved.

Review Carlisle specifications and details for complete application information.

Precautions

- » **Flexible FAST Dual Tank splatter application is NOT approved for walls.**
- » Review the applicable Safety Data Sheet (SDS) for complete safety information prior to use.
- » The foam produced is an organic material. It must be considered to be combustible and may constitute a fire hazard. Foam adhesive must not be left exposed or unprotected. Shield from heat and sparks.
- » Do not smoke during application.
- » Use with adequate ventilation. Avoid breathing vapors. Wear a NIOSH- or MSHA-approved respirator for organic vapors with prefilters and solvent-resistant cartridges if concentrations of MDI exceed the TLV or are unknown. Proper safety training is essential for all persons involved in the application process. If inhaled, remove to fresh air and administer oxygen if breathing is difficult. Consult a physician immediately.
- » Avoid contact with eyes. Safety glasses or goggles are required. If splashed in eyes, immediately flush eyes with plenty of clean water for at least 15 minutes. Contact a physician immediately.
- » Avoid contact with skin. Wear long sleeves and pants. Wash thoroughly after handling. In case of contact with skin, thoroughly wash affected area with soap and water or corn oil.

NOTE: Nitrile gloves are required when handling Part A directly.

- » Jobsite storage temperatures in excess of 90°F may affect product shelf life. Should the components be stored at temperatures lower than 70°F, restore to room temperature prior to use. Do not allow material to freeze.
- » High-slope applications require adhesive to be applied to the back of the insulation board on a flat surface.
- » REMOVE THE NOZZLE IMMEDIATELY when stopping or pausing for more than 15 seconds. Wipe opening with a clean rag and reinstall plastic stopper. When ready to restart application of adhesive, ensure openings in each side are clear and install new nozzle.
- » KEEP OUT OF THE REACH OF CHILDREN.
- » Splatter application not approved for applications over 5,000 feet above sea level.
- » Contact Carlisle for bead applications over 5,000 feet above sea level

Typical Properties and Characteristics

	Dual Tank-A	Dual Tank-B
Base	Polymeric Isocyanate	Polyols, Surfactants, Catalyst
Viscosity (CPS@25°C)	400	400
Average Net Weight	9.88 lbs/gal	9.23 lbs/gal
Packaging	59 lbs (26.8kg)	57 lbs (25.8 kg)
Shelf Life	1 year	1 year

Typical properties and characteristics are based on samples tested and are not guaranteed for all samples of this product. This data and information is intended as a guide and does not reflect the specification range for any particular property of this product.

LEED® Information

Pre-consumer Recycled Content	0%
Post-consumer Recycled Content	0%
Manufacturing Location	Tomball, TX

For more information on substrate compatibility, please refer to the chart found on the Flexible FAST Adhesive Product Data Sheet.