

# CARLISLE'S AUTHORIZED APPLICATORS MARKETING ANNOUNCEMENT

## EPDM-2012-05

Solvent Free EPDM Bonding Adhesive  
February 15, 2012

TO: Carlisle Authorized Applicators

Carlisle is pleased to announce the introduction of its Solvent-Free EPDM Bonding Adhesive. This adhesive is a high-strength, polymer-based adhesive that provides extremely fast installation, as well as excellent adhesion between various substrates and Carlisle's non-reinforced EPDM membranes and flashings.

Part Number	Description	Packaging
318127	Solvent-Free EPDM Bonding Adhesive	5-gallon pail

This adhesive has several advantages over typical solvent-based adhesives, such as:

- No mixing required
- Solvent-free and non-flammable
- Odor-free
- Single-sided, wet lay-in adhesive
- Low VOC content (57 gpl)
- 100 ft<sup>2</sup> per gallon coverage rate

Carlisle's Solvent-Free EPDM Bonding Adhesive is installed with a non-reinforced EPDM in a one-sided, wet lay-in application on horizontal surfaces. For vertical surfaces, the adhesive is used in the traditional two-sided application, and the two surfaces are mated only after the adhesive becomes tacky (approx. 15 – 20 minutes). This adhesive is a heat- and moisture-cure product, with the cure time depending upon ambient weather conditions. As such, this adhesive is to be used when the temperature is 40°F and rising while slope is limited to 1" in 12".

If you have any questions regarding this product, please contact your local manufacturer's representative or distributor.

Sincerely,



Scott Long  
EPDM Product Manager